



Parts List					
Ref	Class	Part	Description	Qty	Footnote
-	1623	6048A 7	GEAR HOUSING ASSEMBLY, CO	1	
-	1623	6053A13	GEAR HOUSING ASSEMBLY, CO	1	
1	1623	6048A 3	GEAR HOUSING ASSEMBLY (M	1	
1	1623	6053A 5	GEAR HOUSING ASSEMBLY (M	1	
2	17	46912	DOWEL PIN, GEAR HOUSING	2	
3	16	57921	STUD, GEAR HOUSING TO D	1	
4	16	57920	STUD, GEAR HOUSING TO D	2	
5	16	56297	STUD, WATER PUMP BASE A	1	
6	16	30667	STUD, WATER PUMP BASE A	2	
7	31	32898	BEARING, ROLLER - DRIVE S	1	
8	45	69250	DRIVE SHAFT (MERC 850XS)	1	
8	45	69251	DRIVE SHAFT (MERC 850 LONC	1	
9	43	75316	GEAR, PINION - DRIVE SHAFT	1	
10	11	35921	NUT, PINION GEAR TO DRIVE :	1	
11	23	70412	SPACER, ROLLER BEARING TO	1	
11	15	57007A 1	SHIM, ROLLER BEARING TO w	AR	
12	31	69220	ROLLER BEARING, DRIVE SHA		
14	27	33146	GASKET, WATER PUMP BASE	1	4
15	25	33145	"O" RING, WATER PUMP BASE	1	4
16	46	69222A 1	WATER PUMP BASE ASSEMBL	1	
16	46	73804A 1	WATER PUMP BASE ASSEMBL	1	
17	26	31489	OIL SEAL, WATER PUMP BAS	1	
18	26	31507	OIL SEAL, WATER PUMP BAS	1	
19	17	35973	DOWEL PIN, WATER PUMP E	2	
20	27	32433	GASKET, LOWER - WATER PUI	1	4
21	27	32435	PLATE, FACE - WATER PUMP B,	1	
22	27	32434	GASKET, UPPER - FACE PLATE	1	4
23	46	64141A 1	WATER PUMP BODY ASSEMBL	1	
24	27	48752	INSERT, WATER PUMP BODY	1	4
26	26	38970	SEAL, RUBBER - WATER INLI	1	
27	47	65960	IMPELLER, WATER PUMP	1	
28	28	56654	KEY, IMPELLER DRIVE	1	
29	10	30720	SCREW, WATER PUMP BODY	1	
30	13	26992	LOCKWASHER, WATER PUMP	1	
31	12	29245	WASHER, WATER PUMP BODY	3	
32	11	36069	NUT, WATER PUMP FASTENIN	2	
33	12	36001	WASHER, WATER PUMP BODY	1	
34	11	45592	NUT, WATER PUMP BODY FAS	1	
35	25	30271	RING, RUBBER - CENTRIFUGAI	1	4
36	23	29804	SLEEVE, GUIDE - WATER INLE	1	
37	27	27641	SEAL, EXHAUST TUBE	1	4